

**2107**

**HSSE DIN 376/374**

**M**  
DIN 13

**Form.**  
**C**



**ToI.**  
**6H**



**2,5XD**

**D**

| P          |            |        |        | M         |        | K    |            |        | N          |            |       |            | S  |    | H      |        |        |
|------------|------------|--------|--------|-----------|--------|------|------------|--------|------------|------------|-------|------------|----|----|--------|--------|--------|
| <800       | <1.000     | <1.200 | <1.400 | <950      | <1.200 | <500 | <800       | <1.400 | Al         | Cu         | Mg/Zn | Plastic    | Ni | Ti | 50 HRC | 55 HRC | 60 HRC |
| ●<br>10-25 | ○<br>10-15 |        |        | ○<br>5-10 |        |      | ○<br>10-15 |        | ○<br>10-15 | ●<br>10-20 |       | ○<br>10-15 |    |    |        |        |        |

Vc (m/min). ● Optima / Optimun ○ Alternativo / Alternative



| Ø     | P    | L<br>mm | I<br>mm | mm   | d<br>mm |
|-------|------|---------|---------|------|---------|
| M4,0  | 0,70 | 63      | 13      | 2,10 | 2,8     |
| M5,0  | 0,80 | 70      | 16      | 2,70 | 3,5     |
| M6,0  | 1,00 | 80      | 19      | 3,40 | 4,5     |
| *M7,0 | 1,00 | 80      | 19      | 4,30 | 5,5     |
| M8,0  | 1,25 | 90      | 22      | 4,90 | 6,0     |
| M10,0 | 1,50 | 100     | 24      | 5,50 | 7,0     |
| M12,0 | 1,75 | 110     | 29      | 7,00 | 9,0     |
| M14,0 | 2,00 | 110     | 30      | 9,00 | 11,0    |

| Ø      | P    | L<br>mm | I<br>mm | mm    | d<br>mm |
|--------|------|---------|---------|-------|---------|
| M16,0  | 2,00 | 110     | 32      | 9,00  | 12,0    |
| M18,0  | 2,50 | 125     | 34      | 11,00 | 14,0    |
| M20,0  | 2,50 | 140     | 34      | 12,00 | 16,0    |
| M22,0  | 2,50 | 140     | 34      | 14,50 | 18,0    |
| M24,0  | 3,00 | 160     | 38      | 14,50 | 18,0    |
| *M30,0 | 3,50 | 180     | 45      | 18,00 | 22,0    |
| *M36,0 | 4,00 | 200     | 56      | 22,00 | 28,0    |

\*Hasta fin de existencias / Jusqu'à épuisement des stocks / Until end of stock